DATA SHEET: SPX 80

Date: Aug '05 Rev. No.: 4 Page: 1 of 1

SPX is a closed cell, cross-linked expanded Polyethylene foam available in various densities, which is suitable for use in packaging, padding, buoyancy, gasketing and footwear components. The SPX product range is free from CFC's and HCFC's.

PROPERTY	UNIT	TEST METHOD	NOMINAL (1)	RANGE
DENSITY:	kg / m³	ISO 845	81	75 - 87 ⁽²⁾
TENSILE STRENGTH: CD MD	kPa kPa	ISO 1798 ISO 1798	872 884	>745 >736
ELONGATION: CD MD	% %	ISO 1798 ISO 1798	180 192	>125 >129
COMPRESSION DEFLECTION: 10 % 25 % 50 %	kPa kPa kPa	ISO 3386 / 2 ISO 3386 / 2 ISO 3386 / 2	117 144 224	66 - 169 104 - 184 154 - 293
COMPRESSION-SET: 25 % 22 hr COMP / 30 min REC 25 % 22 hr COMP / 24 hr REC 50 % 22 hr COMP / 30 min REC 50 % 22 hr COMP / 24 hr REC	% % %	ISO 1856 ISO 1856 ISO 1856 ISO 1856	9 4 20 12	<16 < 8 <34 <23
MAXIMUM OPERATING TEMPERATURE: ⁽³⁾	°C	INTERNAL	100	N/A
SHORE HARDNESS:	Α°	INTERNAL	26	24 - 29

- 1. NOMINAL:
 - Indicative average value.
- 2. DENSITY:
 - Based on 90 % net bun yield.
- 3. MAXIMUM OPERATING TEMPERATURE:

Defined as the temperature which will typically cause an average linear shrinkage of no more than 5 % after a 24 hour exposure period. The percentage shrinkage of a sample, having the dimensions 100mm by 100mm by 10mm, with respect to its length, width and thicknesses is used to calculate the average linear shrinkage. The degree of shrinkage depends on the material type, density, temperature, exposure time, part dimensions and cell size. Other temperatures may prove to be limiting depending on the particular conditions of each application. The above quoted value will be deemed not applicable, if any deviation from the above mentioned sample dimensions are to occur.

PLEASE NOTE:

The above results are obtained based on the referenced test methods and are to be regarded as typical values which are not usually directly comparable with those of any product tested to other test methods, i.e.: DIN. Tests were conducted at ambient temperature and humidity unless otherwise stated.

Whilst this document has been prepared in good faith, Sondor Industries (Pty) Ltd accept no contractual liability of any kind to any person in respect of its contents or any use made thereof, nor must it be assumed that any such use will not infringe any patent. This document shall form no part of any contract with a customer. The data supplied on this sheet is typical and in no way reflects the final resultant values of the respective products.



